Hot ends Cylinder Heater Core

more powerful and precise

Core

Thermiston is closer to the molten plastic exit.

Fusion is

made with

the same time

the same intensity and at

The electric wire

encircles the plastic

filament several times

throughout the plastic

filament perimeter.

Cvlinder Heater

932 °F Standard M-6 thread

Maxiwatt ₩

The exclusive manufacturing design guarantees a precise temperature distribution throughout the plastic filament, melting it all at the same time. Only the thread of the nozzle is heated, where the casting process has to be produced. We only produce Cylinder Heater Core with different volts, watts and control systems, we do not include hot ends.





Cylinder Heater Core: temperature is uniform all

around the perimeter



Block Heater: You can see how the white cartridge heater sends out more temperature on one side.

Thermo graphic studies of the cylinder demonstrate that a constant and uniform temperature around the injection nozzle produces more precise and consistent end pieces.

Technical Key

Compatibility.

with M-6 holes.

Cylinder Heater Core replaces all block heaters

Sheath material	Stainless steel
Heating conductor material	NiCr 8020
Max. Sheath temperature	932 °F ·
Max. Voltage	>24 = (OTHER V.: TO CONSULT)
Wattage tolerance*	10% -
High voltage resistance*	800 V AC at > 24 V operation voltage
	500 V at <= 24 V operation voltage -
Insulation resistance*	> 5 M Ω at 500 V DC .
Leakage current*	<= 0.5 mA at 253 V AC
TESTED AT ENVIDONMENT	

Other features:

Longer useful life due to a bigger quantity and thickness of wire.

Vs.

- Isolated connections to avoid short circuit.
- No additional tools are required for installation.
- Internal anti-wear brass thread.
- Quick nozzle change.
- Accurate internal readings up to 932°F.
- All type of plastic melting.
- Compact design.
- Quick and safe heating element cleaning.
- Identification code for tracking, quality, clone....
- ISO 9001 certified





Temperature probe is

placed far away from

reason less regulation

the melting point,

having due to this

control.

Plastic filament starts

instead of homogeneously.

to melt laterally





Cartridge Heater Maxiwatt LLC

Tif.(305)728-5208 Fax.(305)728 5288 701 Brickell Av Suite 1550 Miami, FL 33131 USA info@hot-end.com

2016 Cartridge Heaters Maxiwatt LLC. All rights reserved. Pictures enlarged to could see the effect. Maxiwatt's logo are trademarks of C.H. Maxiwatt LLC. System waiting for international grant of the patent. Drawings and text registerad. Details and text are only for information without contractual meanings. Printed in USA

TESTED AT ENVIRONMENTAL TEMPERATURE